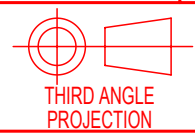


Sheet1 (WL005_27941)

Limits unless otherwise stated:	
1. Fabricated	± 0.75
2. Sand-Cast	± 0.35
3. Forging	± 0.25
4. Die-Cast	± 0.25
5. Moulded	± 0.15
6. Machined	± 0.25mm
7. Angular	± 0.50degree
Fits unless otherwise stated:	
1. Free Running	= H9/d9
2. Running	= H8/f8
3. Clearance	= H7/h6
4. Sliding	= H7/g6
5. Interference	= H7/u6

Surface finishes unless otherwise stated:	
1. Sand-Cast	= 16.0µm
2. Drilling	= 6.3µm
3. Forging	= 6.3µm
4. Milling	= 3.2µm
5. Turning	= 3.2µm
6. Boring	= 3.2µm
7. Die-Cast	= 1.6µm
8. Reaming	= 1.6µm
9. Grinding	= 0.8µm
10. Honing	= 0.4µm
11. Polishing	= 0.2µm



Dimensions in millimetres
Drawing to BS8888:2004
Screw threads to BS 8498:2008

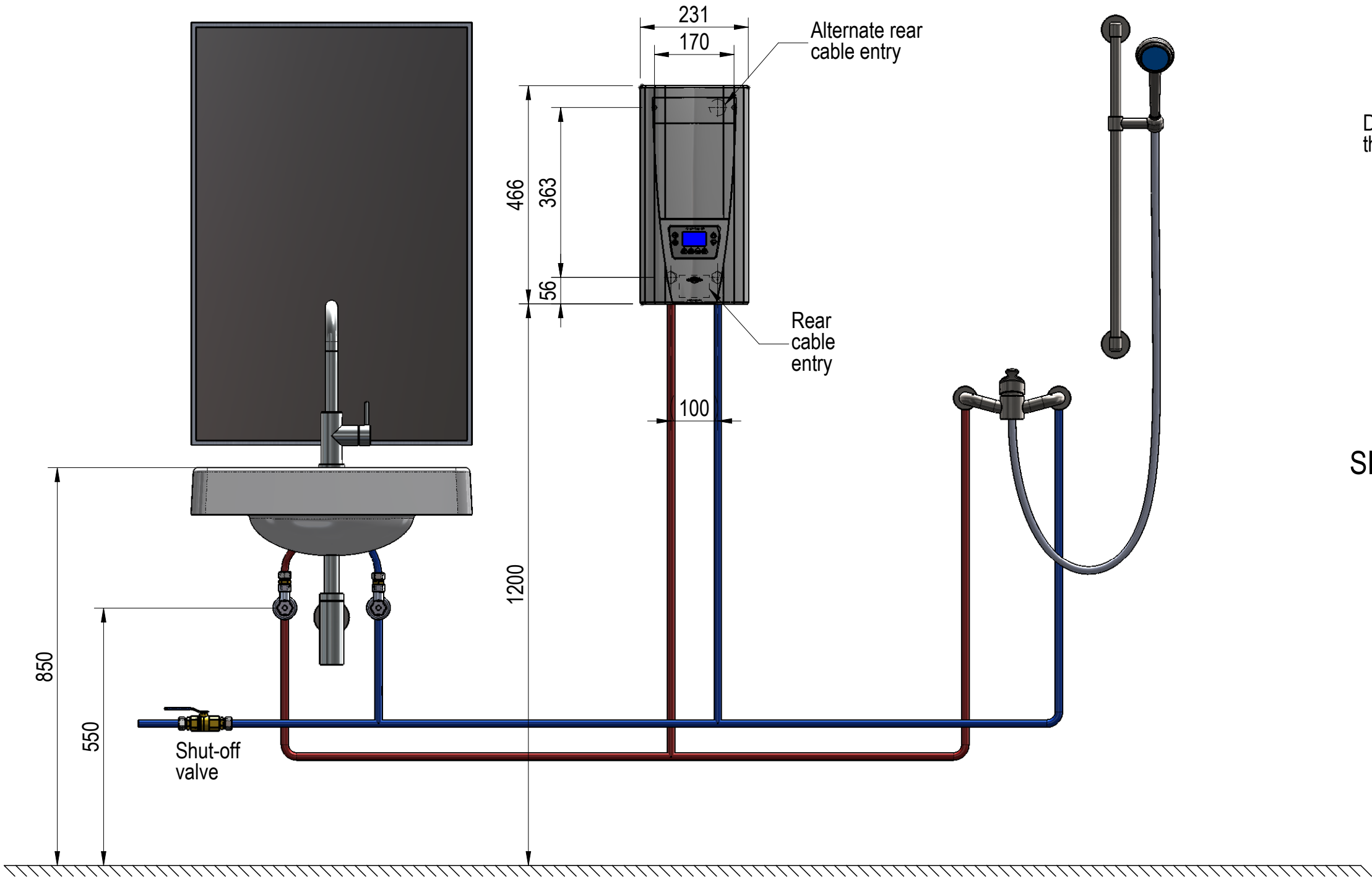
Zip Industries Pty Ltd
67 Allingham Street
Condell Park
Sydney
NSW 2200
Australia
Web : www.zipindustries.com
Email : sales@zipindustries.com

Features marked with this symbol:
must be referred to in the manufacturing control plan

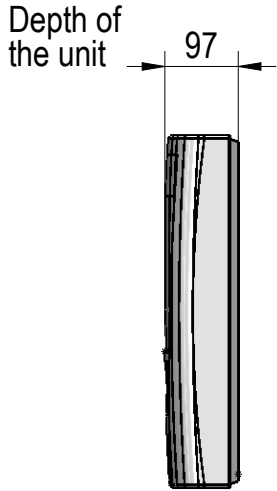
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REVISIONS

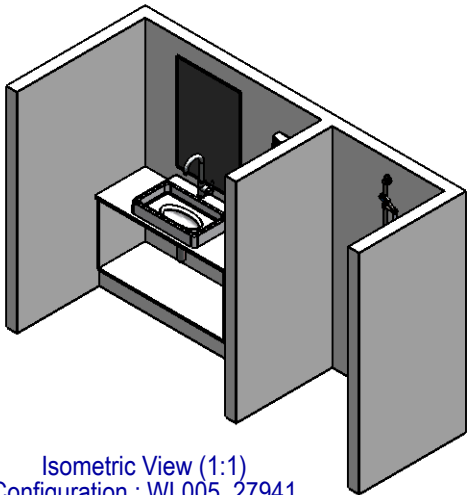
Rev	XXXX YYYY	Last Change(s)	ECO	Date	Init
A		First release.	0000	5/11/2012	EVG



FRONT ELEVATION VIEW
SCALE 1 : 10



SIDE ELEVATION VIEW
SCALE 1 : 10



Isometric View (1:1)
Configuration : WL005_27941

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For the current revision ALWAYS refer to the NATIVE electronic form as stated in the top left-hand corner of this sheet.
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Manufacturing Instructions			Approved by : Unapproved on 1/01/2001		
Make or Buy : Make			Checked by : Unchecked on 1/01/2001		
Manufacturing Route : See Components			Updated by : edgarg on 13/03/2013 9:03:55 AM		
Raw material : See Components			Material : See Components		
Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations			Finish : Finish		
Comments :			Volume (cm3) : 1257370.9 Area (cm2) : 342129.9		
Potable? : No	Recyclable? : No	Handed? : No	Mass (g) : 1282357.3	Density (g/cm3) : 1.0	Derived from : New

Zip Industries **Zip**

Description : Assy-Instantaneous Hot Water DSX 18-27kW 26-39Amps 3PH Pre-set to 60°C			
Project : Washroom Products - Instantaneous Hot Water		Configuration : WL005_27941	
Model : WL005_27940!		Created by & on EdgarG on 21/08/2012	
Drawing : WL005_27941		Created by & on EdgarG on 5/11/2012	Rev A
Derived from : New		Colour : Colour	
Scale : 1:1	Sheet : 1 of 1	Status : Production	Size A3

Discussion