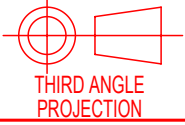


Sheet1 (Default)

- Limits unless otherwise stated:
- |               |              |
|---------------|--------------|
| 1. Fabricated | ± 0.75       |
| 2. Sand-Cast  | ± 0.35       |
| 3. Forging    | ± 0.25       |
| 4. Die-Cast   | ± 0.25       |
| 5. Moulded    | ± 0.15       |
| 6. Machined   | ± 0.25mm     |
| 7. Angular    | ± 0.50degree |
- Fits unless otherwise stated:
- |                 |         |
|-----------------|---------|
| 1. Free Running | = H9/d9 |
| 2. Running      | = H8/f8 |
| 3. Clearance    | = H7/h6 |
| 4. Sliding      | = H7/g6 |
| 5. Interference | = H7/u6 |

- Surface finishes unless otherwise stated:
- |               |          |
|---------------|----------|
| 1. Sand-Cast  | = 16.0µm |
| 2. Drilling   | = 6.3µm  |
| 3. Forging    | = 6.3µm  |
| 4. Milling    | = 3.2µm  |
| 5. Turning    | = 3.2µm  |
| 6. Boring     | = 3.2µm  |
| 7. Die-Cast   | = 1.6µm  |
| 8. Reaming    | = 1.6µm  |
| 9. Grinding   | = 0.8µm  |
| 10. Honing    | = 0.4µm  |
| 11. Polishing | = 0.2µm  |



THIRD ANGLE  
PROJECTION

Dimensions in  
millimetres  
  
Drawing to  
BS8888:2004  
  
Screw threads to  
BS 8498:2008

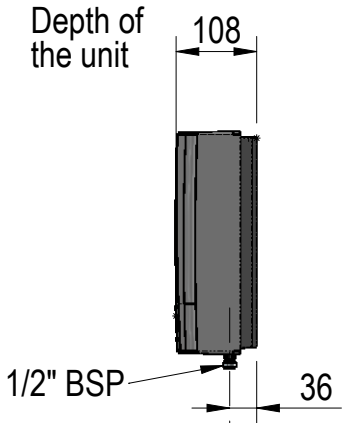
Zip Industries Pty Ltd  
67 Allingham Street  
Condell Park  
Sydney  
NSW 2200  
Australia  
  
Web : [www.zipindustries.com](http://www.zipindustries.com)  
Email : [sales@zipindustries.com](mailto:sales@zipindustries.com)

Features marked with this symbol:  
must be referred to in the manufacturing control plan

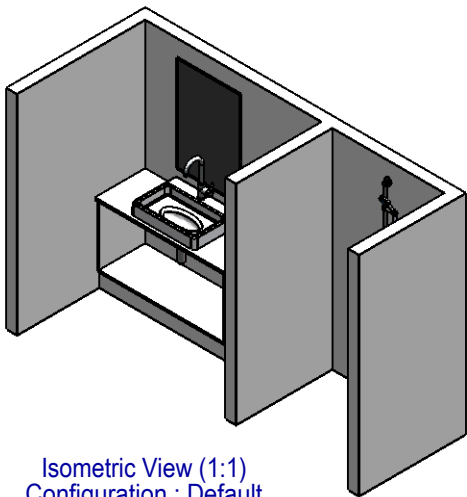
XXX.XX

## REVISIONS

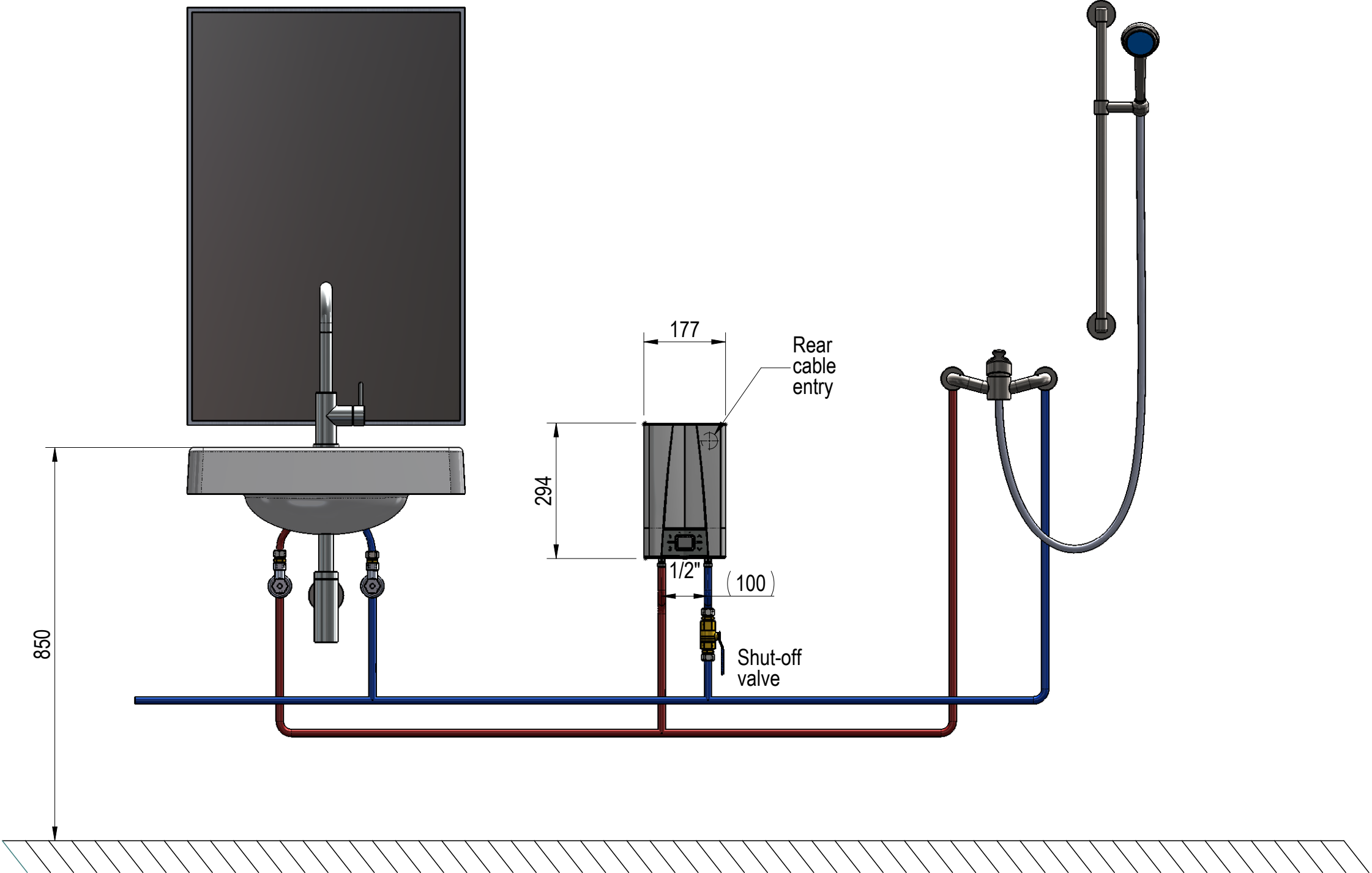
Rev	XXXX YYYY	Last Change(s)	ECO	Date	Init
A		First release.	0000	5/11/2012	EVG



SIDE ELEVATION VIEW  
SCALE 1 : 10



Isometric View (1:1)  
Configuration : Default



FRONT ELEVATION VIEW  
SCALE 1 : 10

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For the current revision ALWAYS refer to the NATIVE electronic form as stated in the top left-hand corner of this sheet.  
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Manufacturing Instructions			Approved by : Unapproved on 1/01/2001		Description :  Assy-Instantaneous Hot Water CEX9 8.8kW 38Amps Pre-set to 50°C				
Make or Buy : Make			Checked by : Unchecked on 1/01/2001						
Manufacturing Route : See Components			Updated by : edgarg on 8/11/2012 3:35:30 PM						
Raw material : See Components			Material : See Components		Project : Washroom Products - Instantaneous Hot Water		Configuration : Default		
Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations			Finish : Finish		Model : WL005_27900		Created by & on EdgarG on 21/08/2012		
					Drawing : WL005_27900		Created by & on EdgarG on 5/11/2012		Rev A
					Volume (cm3) : 1262097.8		Area (cm2) : 343624.6		Derived from : New
Potable? No	Recyclable? : No	Handed? : No	Mass (g) : 1287084.2	Density (g/cm3) : 1.0	Scale : 1:1	Sheet : 1 of 1		Status : Production	

Discussion

Drawing  
Property

Part  
Property