

Limits unless otherwise stated:

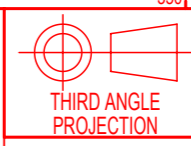
- Fabricated ± 0.75
- Sand-Cast ± 0.35
- Forging ± 0.25
- Die-Cast ± 0.25
- Moulded ± 0.15
- Machined ± 0.25mm
- Angular ± 0.50degree

Fits unless otherwise stated:

- Free Running = H9/d9
- Running = H8/f8
- Clearance = H7/h6
- Sliding = H7/g6
- Interference = H7/u6

Surface finishes unless otherwise stated:

- Sand-Cast = 16.0µm
- Drilling = 6.3µm
- Forging = 6.3µm
- Milling = 3.2µm
- Turning = 3.2µm
- Boring = 3.2µm
- Die-Cast = 1.6µm
- Reaming = 1.6µm
- Grinding = 0.8µm
- Honing = 0.4µm
- Polishing = 0.2µm



Dimensions in millimetres

Zip Industries Pty Ltd
67 Allingham Street
Condell Park
Sydney
NSW 2200
Australia

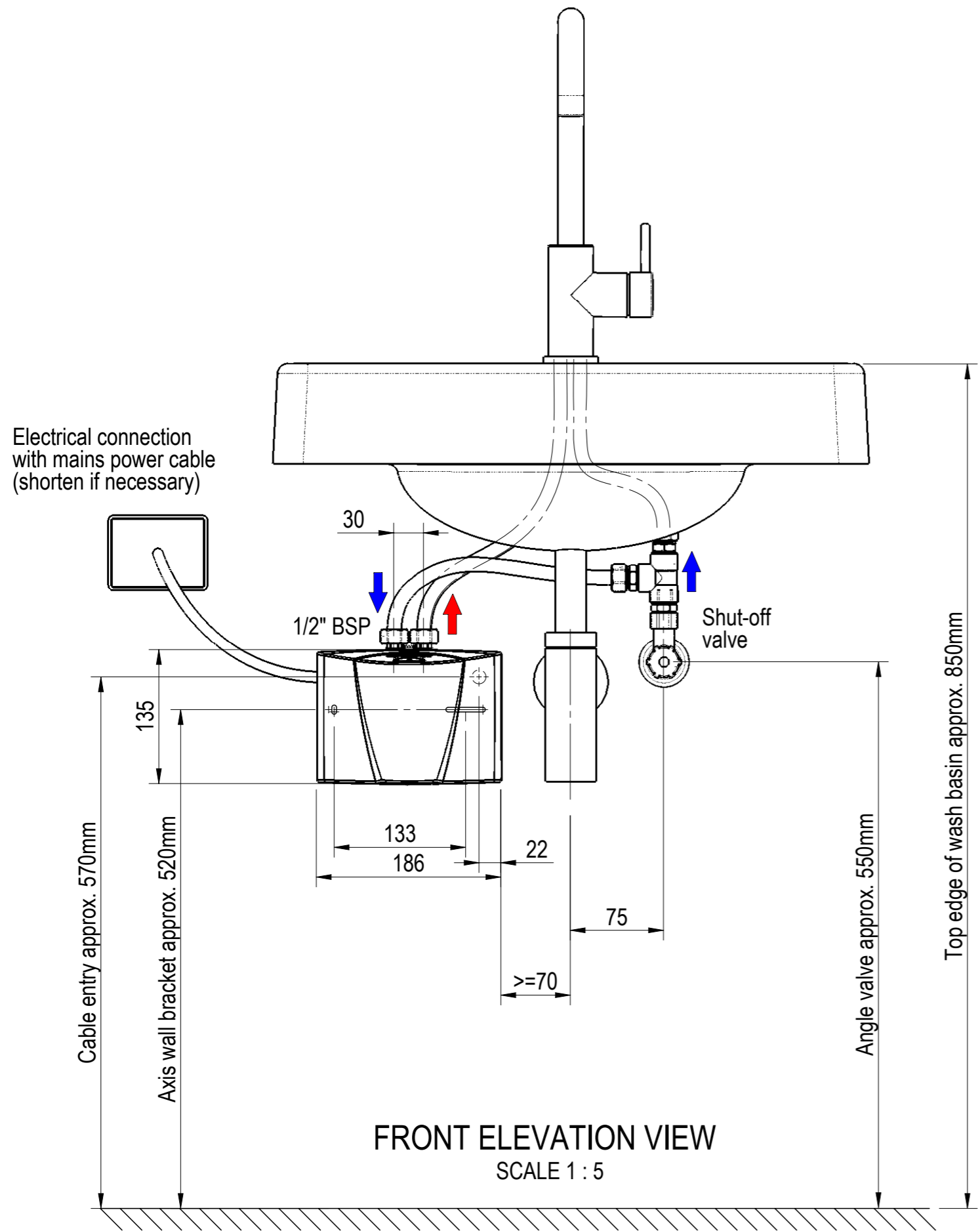
Web : www.zipindustries.com
Email : sales@zipindustries.com

Drawing to BS8888:2004
Screw threads to BS 8498:2008

Features marked with this symbol: must be referred to in the manufacturing control plan

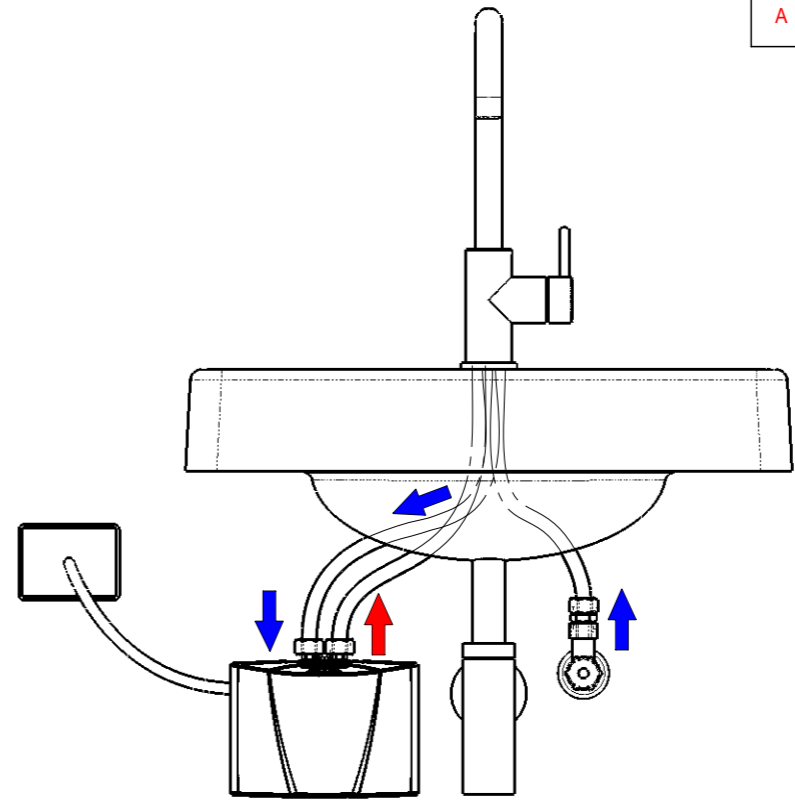
REVISIONS

Rev	XXXX YYYY	Last Change(s)	ECO	Date	Init
A		First release.	0000	5/11/2012	EVG

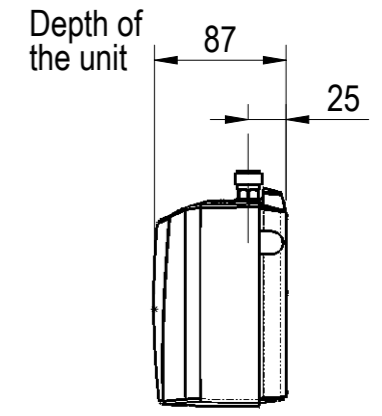


FRONT ELEVATION VIEW
SCALE 1 : 5

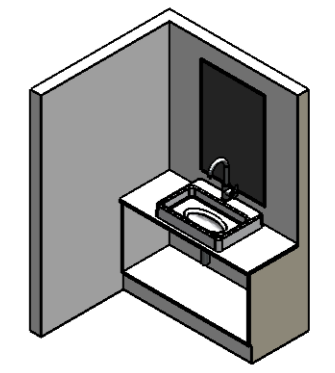
(Connections shown are for Unvented Tap)



(Connections for Vented Tap)
SCALE 1 : 10



SIDE ELEVATION VIEW
SCALE 1 : 5



Isometric View (1:1)
Configuration : WL005_27600

This drawing is CONFIDENTIAL and is supplied on the express condition that it shall not be LOANED, COPIED or DISCLOSED to any other third party or used for any purpose without the written consent of Zip Industries Pty Ltd. If this document is printed in hardcopy form, it is for INFORMATION ONLY and therefore not subject to updating controls. For the current revision ALWAYS refer to the NATIVE electronic form as stated in the top left-hand corner of this sheet. © copyright Zip Industries Pty Ltd, 5/11/2012



Manufacturing Instructions		Approved by : Unapproved on 1/01/2001		Description : Assy - Instantaneous Hot Water MCX6 5.7kW 25Amps	
Make or Buy : Make		Checked by : Unchecked on 1/01/2001		Project : Washroom Products - Instantaneous Hot Water Configuration : WL005_27600	
Manufacturing Route : See Components		Updated by : edgarg on 8/11/2012 10:36:48 AM		Model : WL005_27300! Created by & on EdgarG on 21/08/2012	
Raw material : See Components		Material : See Components		Drawing : WL005_27600 Created by & on EdgarG on 5/11/2012	
Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations		Finish : Finish		Derived from : New	
Comments :		Volume (cm3) : 574508.9 Area (cm2) : 194177.8		Colour : Colour	
Potable? : No	Recyclable? : No	Handed? : No	Mass (g) : 594098.4	Density (g/cm3) : 1.0	Scale : 1:1
Sheet : 1 of 1		Status : Production		Part Property	

Discussion

Size A3