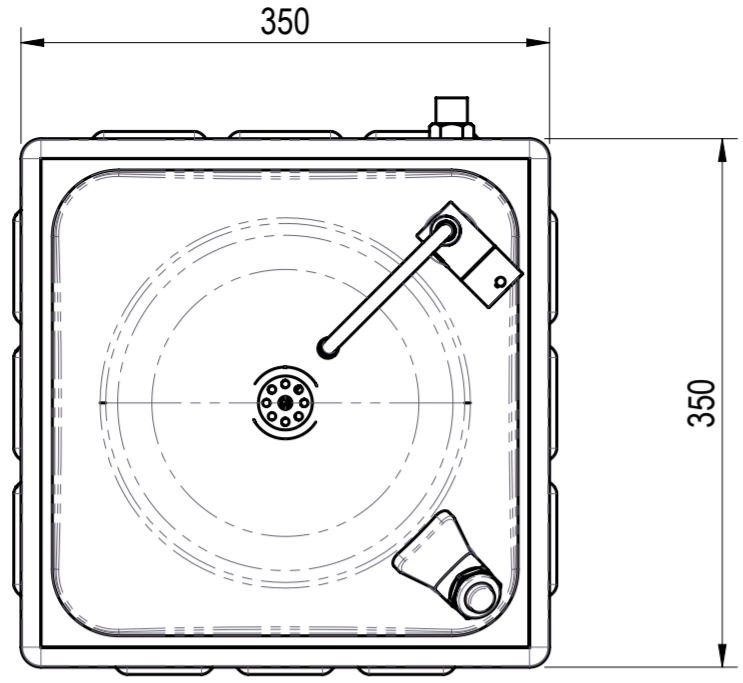


Limits unless otherwise stated: 1. Fabricated : 0.75 2. Hand-Cast : 0.35 3. Forging : 0.25 4. Die-Cast : 0.25 5. Moulded : 0.15 6. Machined : 0.25mm 7. Angular : 0.50degrees Fits unless otherwise stated: 1. Free Running = H9/d9 2. Running = H8/f8 3. Clearance = H7/h6 4. Sliding = H7/g6 5. Interference = H7/s6	Surface finishes unless otherwise stated: 1. Hand-Cast = 16.0µm 2. Drilling = 6.3µm 3. Forging = 6.3µm 4. Milling = 3.2µm 5. Turning = 3.2µm 6. Boring = 3.2µm 7. Die-Cast = 1.6µm 8. Peening = 1.6µm 9. Grinding = 0.9µm 10. Honing = 0.4µm 11. Polishing = 0.2µm	Dimensions in millimetres Drawing to BS8888:2004 Screw threads to BS 8498:2008 Zip Industries Pty Ltd 67 Allingham Street Condell Park Sydney NSW 2200 Australia Web: www.zipindustries.com Email: sales@zipindustries.com
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THIRD ANGLE PROJECTION

Features marked with this symbol: must be referred to in the manufacturing control plan

REVISIONS				
Rev	XXXX YYYY	Last Change(s)	ECO	Date

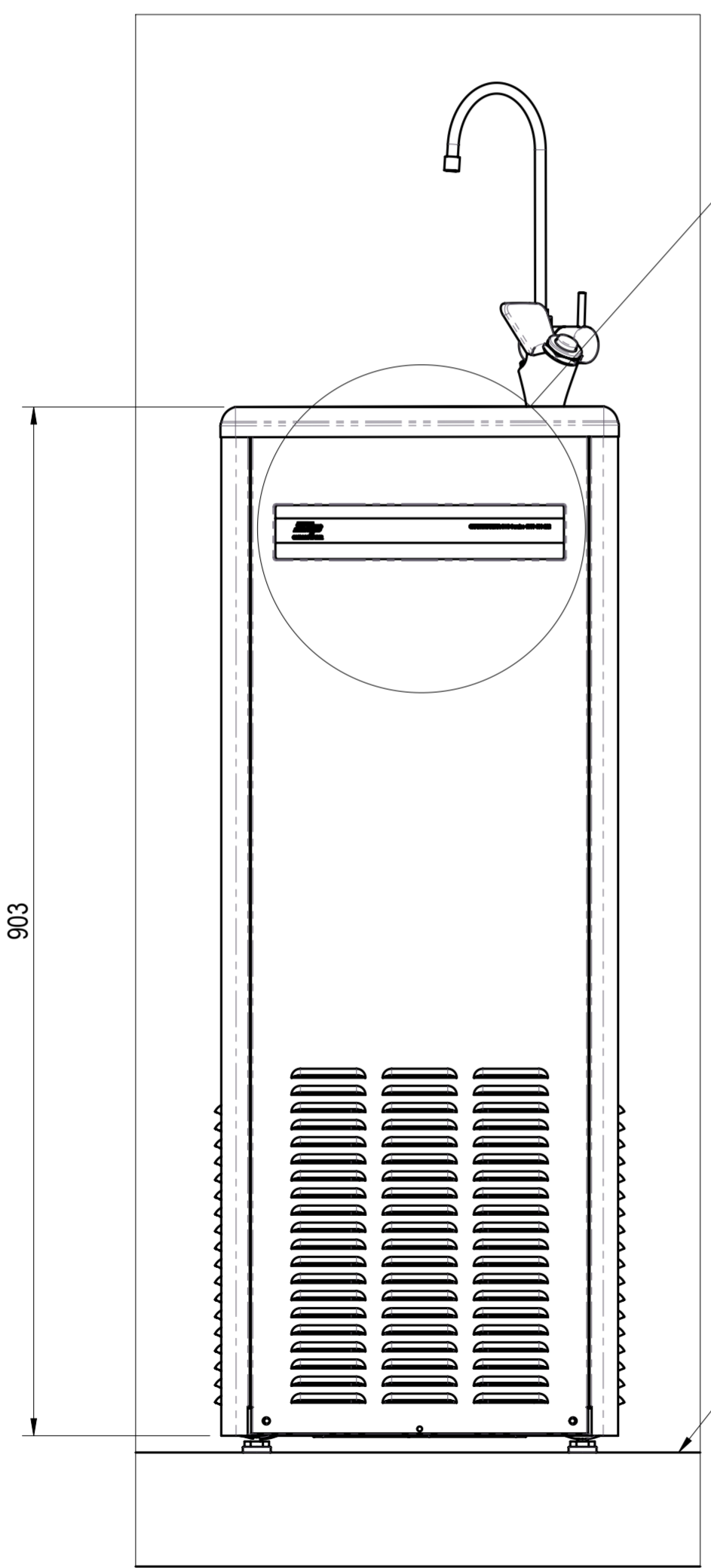


TOP VIEW
SCALE 1 : 5

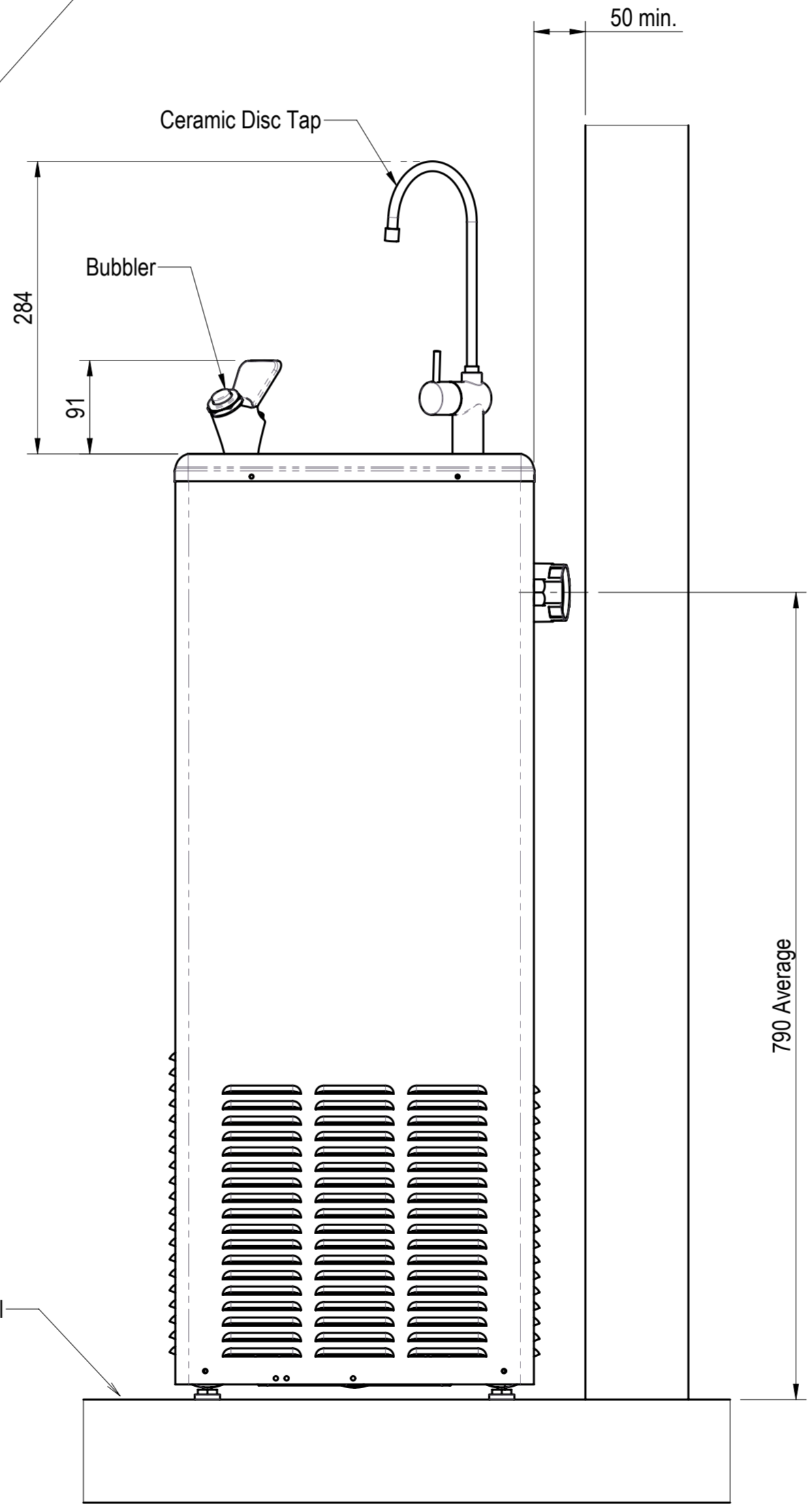


DETAIL F
SCALE 1 : 2

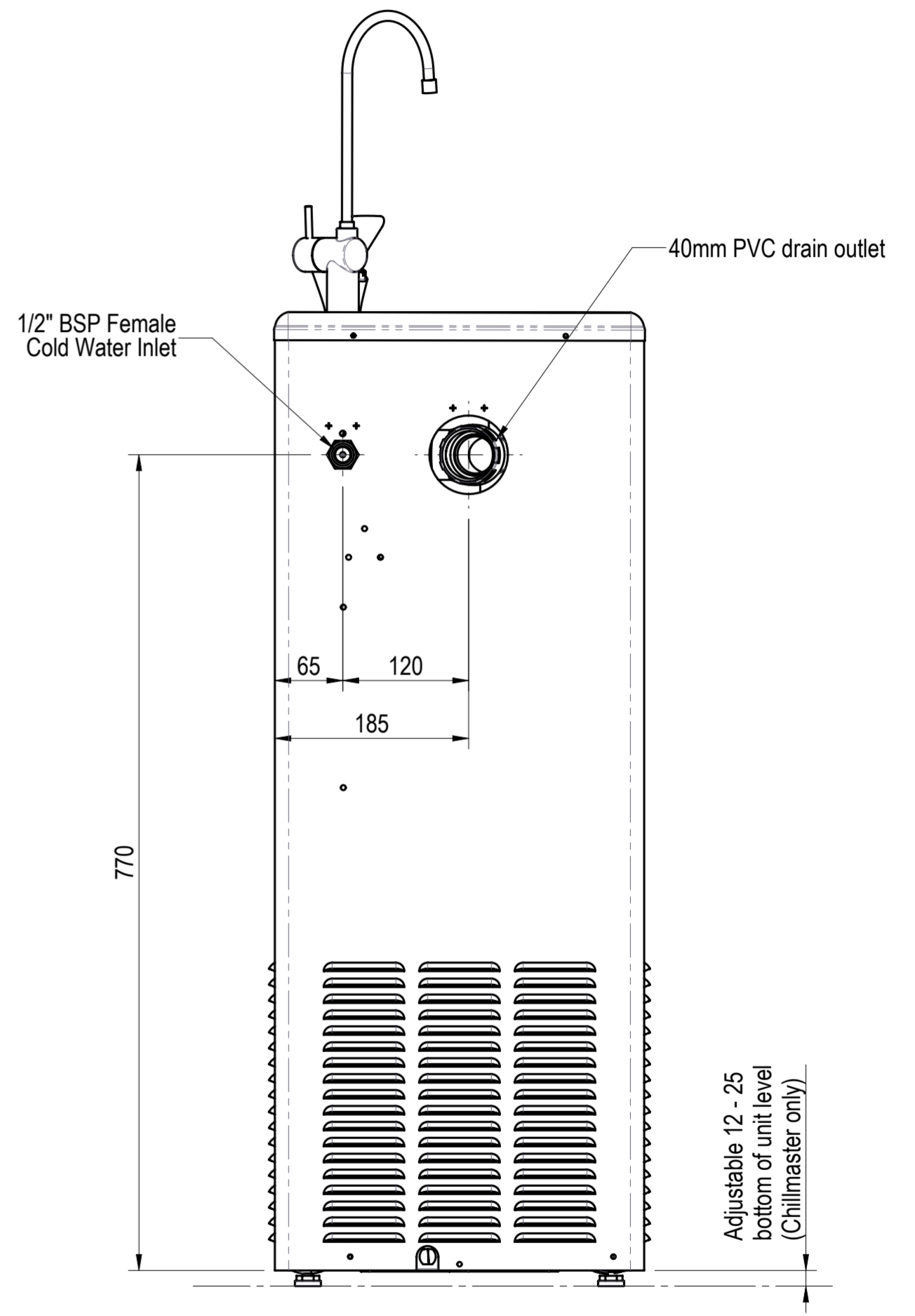
Pilot Light
(available on Chillmaster units)



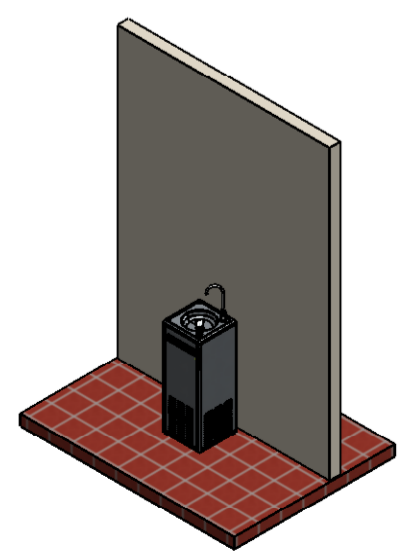
FRONT VIEW



SIDE VIEW



REAR VIEW
SCALE 1 : 5



Isometric View (1:1)
Configuration : Default

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Manufacturing Instructions		Approved by : Unapproved on 1/01/2001	Description :
Make or Buy : Make	Checked by : Unchecked on 1/01/2001	Updated by : edgar on 22/05/2012 10:01:06 AM	140 Glass/Hr Filtr CMBCF140SFV
Manufacturing Route : See Components	Material : See Components	Project : Chillmaster/Economaster®	Configuration : Default
Raw material : See Components	Finish : See Components	Model : KL003_76013!	Created by & on : EdgarG on 21/05/2012
Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations.	Comments :	Drawing : KL003_76013!	Created by & on : Engineer on 21/05/2012
Potable? No	Recyclable? No	Handed? No	Rev : A
Volume (mm³) : 835013.6	Area (mm²) : 182506.0	Derived from : New	Colour : Colour
Mass (kg) : 837078.7	Density (g/mm³) : 1.0	Scale : 1:20	Status : Production
Sheet : 1 of 1		Size : A2	