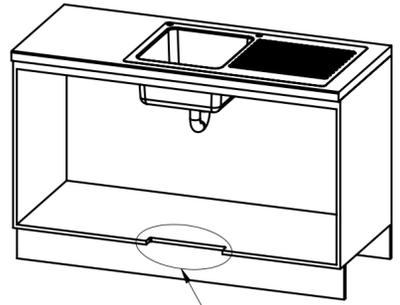
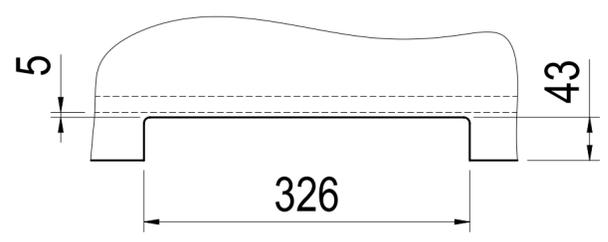


Item	Part	Description	Qty
1	800063	Carafe Tap CSp Stainless Steel	1
3	30216	Base Module CS ChillTap Sparkling Commercial G4	1
4	804263	Carbonation Adjustment Valve	1
5	93966	Kit CO2 1Kg Gas+Regulator	1
16	800220	Kickboard Fan Grill	1
17	800221	Air Inlet Grill CFF	1

Position the Tap such that it dispenses into the sink bowl with ample clearance for a cup or a carafe. Alternatively, the Tap could be mounted away from the sink using a Zip Font available as an accessory.



See Detail A



DETAIL A  
SCALE 1 : 5

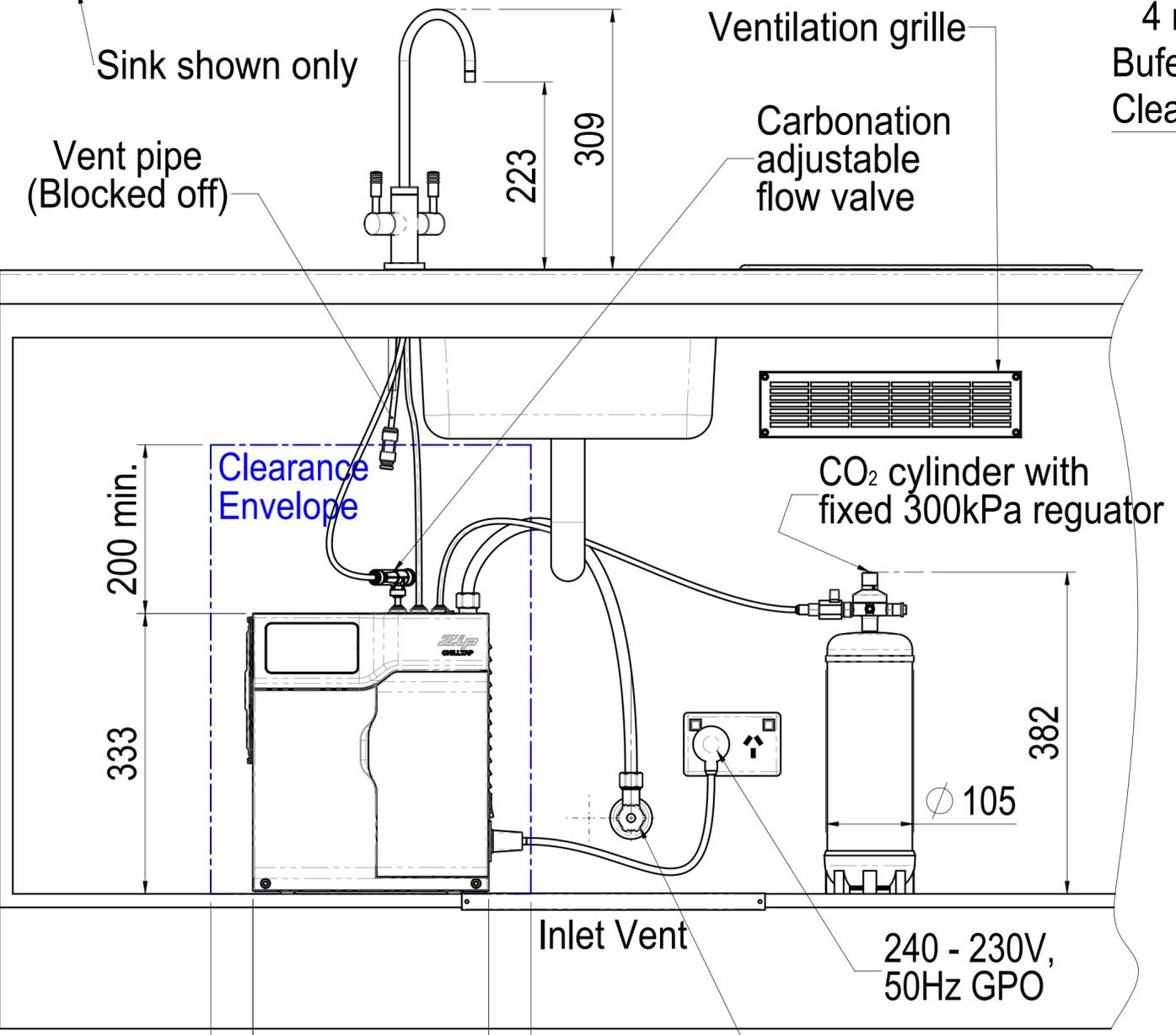
<p>Limits unless otherwise stated:</p> <ol style="list-style-type: none"> <li>Fabricated : 0.75</li> <li>Sand-Cast : 0.35</li> <li>Forging : 0.25</li> <li>Die-Cast : 0.25</li> <li>Moulded : 0.15</li> <li>Machined : 0.25mm</li> <li>Angular : 0.50degree</li> </ol> <p>Fit unless otherwise stated:</p> <ol style="list-style-type: none"> <li>Free Running = H9/d9</li> <li>Running = H8/f8</li> <li>Clearance = H7/h6</li> <li>Sliding = H7/g6</li> <li>Interference = H7/k6</li> </ol>	<p>Surface finishes unless otherwise stated:</p> <ol style="list-style-type: none"> <li>Sand-Cast = 16.0µm</li> <li>Drilling = 6.3µm</li> <li>Forging = 6.3µm</li> <li>Milling = 3.2µm</li> <li>Turning = 3.2µm</li> <li>Boring = 3.2µm</li> <li>Die-Cast = 1.6µm</li> <li>Reaming = 1.6µm</li> <li>Grinding = 0.9µm</li> <li>Honing = 0.4µm</li> <li>Polishing = 0.2µm</li> </ol>	<p>Dimensions in millimetres</p> <p>Zip Industries Pty Ltd 67 Allingham Street Condell Park Sydney NSW 2200 Australia</p> <p>Web : www.zipindustries.com Email : sales@zipindustries.com</p>
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THIRD ANGLE PROJECTION

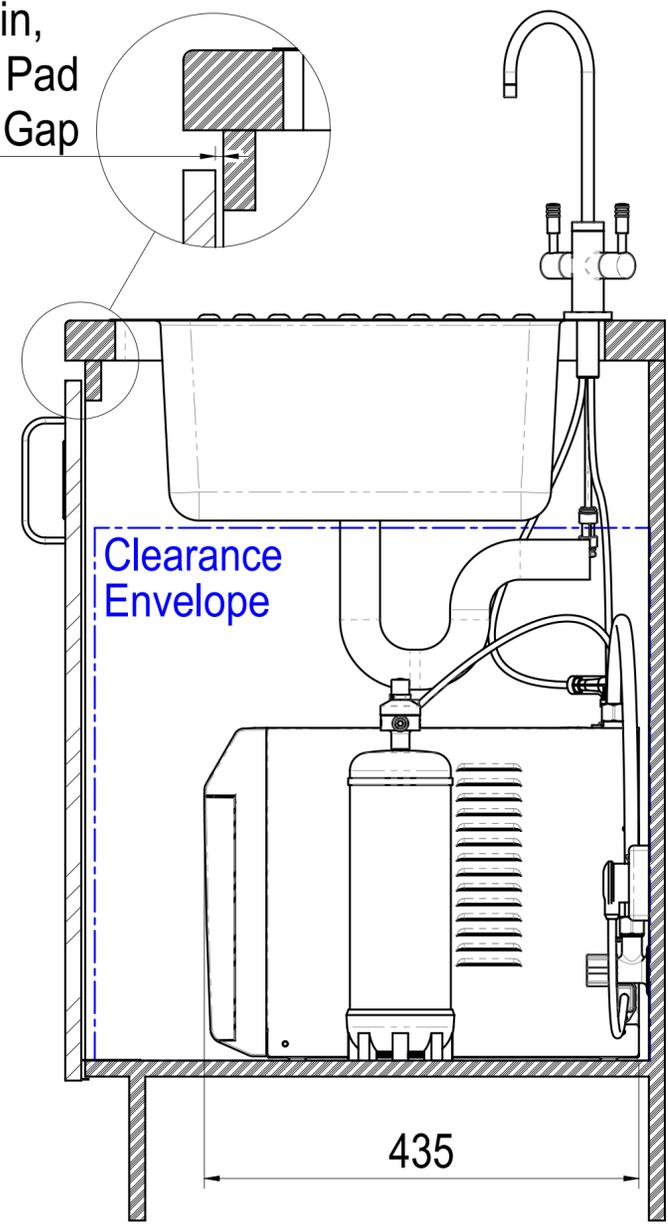
Features marked with this symbol: must be referred to in the manufacturing control plan

Rev	XXXX YYYY	Last Change(s)	ECO	Date	Int
A		First Issue	0000	8/06/2011	NI

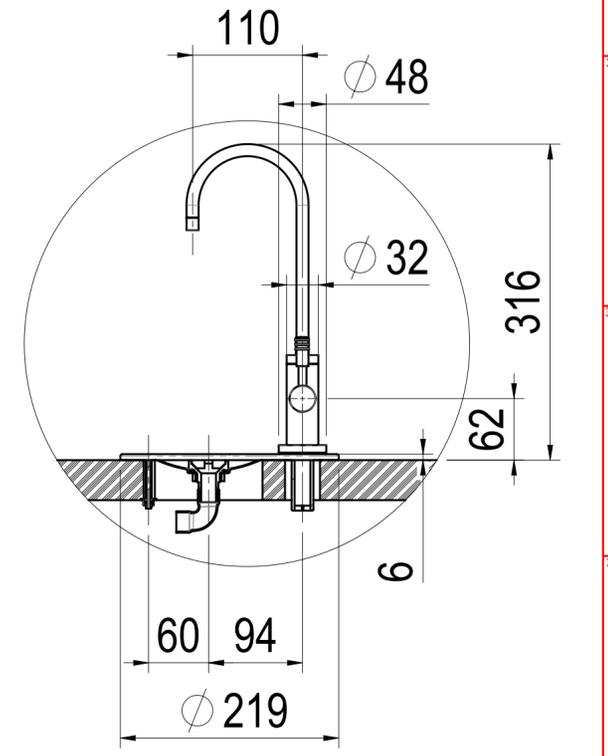
Ø 22 Hole for ChillTap Sparkling Tap



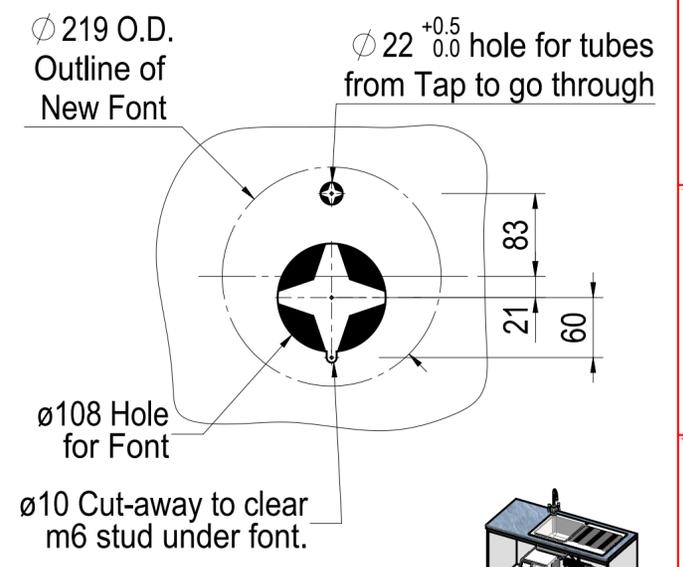
4 min, Bufer Pad Clear Gap



SECTION A-A  
SCALE 1 : 5



DETAIL FONT  
SCALE 1 : 5



Configuration : Default

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<p><b>Manufacturing Instructions</b></p> <p>Make or Buy : Buy</p> <p>Manufacturing Route : Manufacturing Process</p> <p>Raw material : See Components</p> <p>Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the parts attached. Model &amp; dimensions are AFTER all finishing operations.</p> <p>Comments : Converted by nickm @ 05/04/2012 18:22:05</p>	<p>Approved by : Unapproved on 1/03/2011</p> <p>Checked by : Unchecked on 1/01/2001</p> <p>Updated by : edgarg on 21/09/2016 10:31:53 AM</p> <p>Material : See Components</p> <p>Finish : See Components</p> <p>Volume (mm³) : 85313.8</p> <p>Area (mm²) : 154268.6</p> <p>Mass (kg) : 101707.6</p> <p>Density (g/cm³) : 12</p>	<p>Description : ChillTap Sparkling Residential G4 Style</p> <p>Project : ChillTap 2016</p> <p>Model : KL003_30116</p> <p>Project : KL003_30116</p> <p>Configuration : Default</p> <p>Created by &amp; on : Edgarg on 4/05/2011</p> <p>Created by &amp; on : Edgarg on 4/05/2011</p> <p>Rev : A</p> <p>Size : A2</p> <p>Colour : Colourless</p> <p>Status : Production</p> <p>Sheet : 1 of 1</p>
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